

Parameter	Ratings	Units
Blocking Voltage	800	$V_P$
Load Current	250	$mA_{rms}$
On State Voltage Drop	3	$V_{rms}$ (at $I_L = 250 mA_{rms}$ )
Operating Voltage	550	$V_{rms}$

### Features

- Load Current up to  $250mA_{rms}$
- $800V_P$  Blocking Voltage
- 5mA Sensitivity
- Zero-Crossing Detection
- DC Control, AC Output
- Optically Isolated
- Low EMI and RFI Generation
- High Noise Immunity
- Flammability Rating UL 94 V-0

### Applications

- Programmable Control
- Process Control
- Power Control Panels
- Remote Switching
- Gas Pump Electronics
- Contactors
- Large Relays
- Solenoids
- Motors
- Heaters

### Description

The CPC1972 is an AC Solid State Switch using optical coupling with dual power silicon controlled rectifier (SCR) outputs to produce an alternative to optocoupler and Triac circuits. The CPC1972 switches are robust enough to provide a blocking voltage of up to  $800V_P$ .

In addition, tightly controlled zero cross circuitry ensures switching of AC loads without the generation of transients.

The input and output circuits are optically coupled to provide  $3750V_{rms}$  of isolation and noise immunity between the control and load circuits. As a result the CPC1972 is well suited for industrial environments where electromagnetic interference could disrupt the operation of electromechanical relays.

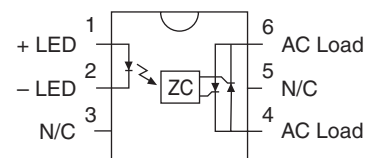
### Approvals

- UL Recognized Component: File E69938
- CSA Certified Component: Certificate 1172007

### Ordering Information

Part Number	Description
CPC1972G	6-Pin DIP (50/Tube)
CPC1972GS	6-Pin Surface Mount (50/Tube)
CPC1972GSTR	6-Pin Surface Mount (1000/Reel)

### Pin Configuration



### Absolute Maximum Ratings @ 25°C

Parameter	Ratings	Units
Blocking Voltage	800	V <sub>P</sub>
Reverse Input Voltage	5	V
Input Control Current	50	mA
Peak (10ms)	1	A
Input Power Dissipation <sup>1</sup>	150	mW
Total Package Dissipation <sup>2</sup>	800	mW
Isolation Voltage, Input to Output	3750	V <sub>rms</sub>
Operational Temperature	-40 to +85	°C
Storage Temperature	-40 to +125	°C

<sup>1</sup> Derate linearly 1.33 mW / °C

<sup>2</sup> Derate linearly 6.67 mW / °C

Absolute Maximum Ratings are stress ratings. Stresses in excess of these ratings can cause permanent damage to the device. Functional operation of the device at conditions beyond those indicated in the operational sections of this data sheet is not implied.

Typical values are characteristic of the device at +25°C, and are the result of engineering evaluations. They are provided for information purposes only, and are not part of the manufacturing testing requirements.

### Electrical Characteristics @ 25°C

Parameters	Conditions	Symbol	Min	Typ	Max	Units
<b>Output Characteristics</b>						
Operating Voltage Range	-	V <sub>L</sub>	5	-	550	V <sub>rms</sub>
Load Current						
Continuous	-	I <sub>L</sub>	5	-	250	mA <sub>rms</sub>
Peak	t = 10ms	I <sub>TSM</sub>	-	-	2	A <sub>P</sub>
Off State Leakage Current	V <sub>L</sub> =800V <sub>P</sub>	I <sub>LEAK</sub>	-	-	1	µA
On-State Voltage Drop	I <sub>L</sub> = 250mA <sub>rms</sub>	V <sub>ON</sub>	-	-	3	V <sub>rms</sub>
Critical Rate of Rise	-	dV/dt	500	-	-	V/µs
Holding Current	I <sub>F</sub> =5mA	I <sub>H</sub>	-	300	-	µA
Switching Speeds						
Turn-on	I <sub>F</sub> =5mA	t <sub>on</sub>	-	-	0.5	cycles
Turn-off		t <sub>off</sub>	-	-	0.5	
Zero-Cross Turn-On Voltage <sup>1</sup>	1st half-cycle	-	-	5	20	V
	Subsequent half-cycle	-	-	1	-	V
Operating Frequency	-	-	20	-	500	Hz
Load Power Factor for Guaranteed Turn-On <sup>2</sup>	f=60Hz	PF	0.25	-	-	-
<b>Input Characteristics</b>						
Input Control Current to Activate <sup>3</sup>	-	I <sub>F</sub>	-	-	5	mA
Input Voltage Drop	I <sub>F</sub> =5mA	V <sub>F</sub>	0.9	1.2	1.5	V
Input Drop-out Voltage	-	-	0.8	-	-	V
Reverse Input Current	V <sub>R</sub> =5V	I <sub>R</sub>	-	-	10	µA
<b>Common Characteristics</b>						
Input to Output Capacitance	V <sub>IO</sub> =0V, f=1MHz	C <sub>IO</sub>	-	3	-	pF

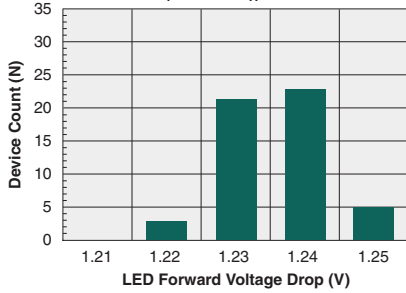
<sup>1</sup> Zero Cross 1st half-cycle @ <100Hz

<sup>2</sup> Snubber circuits may be required at low power factors.

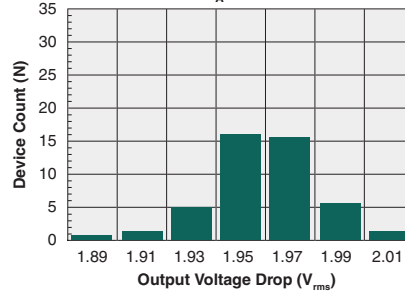
<sup>3</sup> For high noise environments an LED drive current of at least 10mA is recommended.

**PERFORMANCE DATA\***

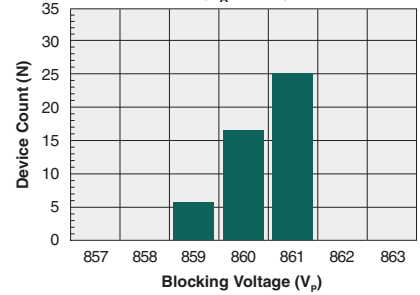
Typical LED Forward Voltage Drop  
( $I_F=5\text{mA}$ ,  $T_A=25^\circ\text{C}$ )



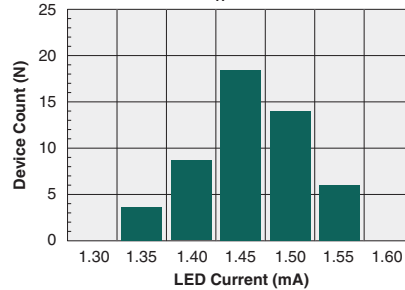
Typical On-State Output  
Forward Voltage Distribution  
( $T_A=25^\circ\text{C}$ )



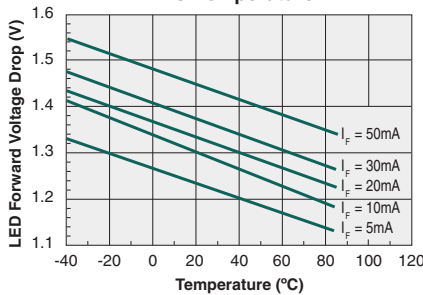
Typical Blocking Voltage Distribution  
( $T_A=25^\circ\text{C}$ )



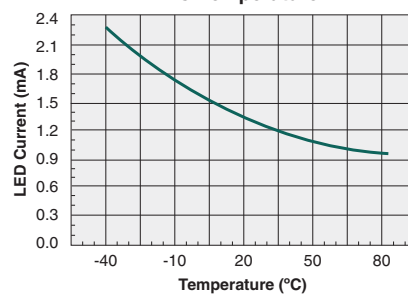
Typical  $I_F$  for Switch Operation  
( $T_A=25^\circ\text{C}$ )



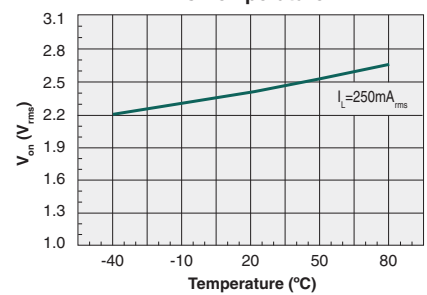
Typical LED Forward Voltage Drop  
vs. Temperature



Typical  $I_F$  for Switch Operation  
vs. Temperature

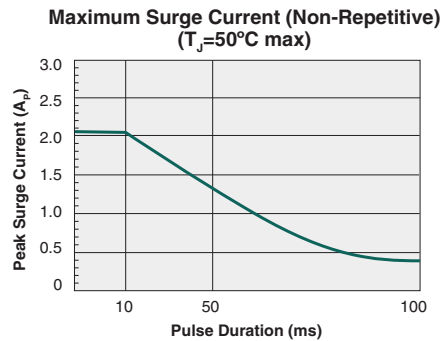
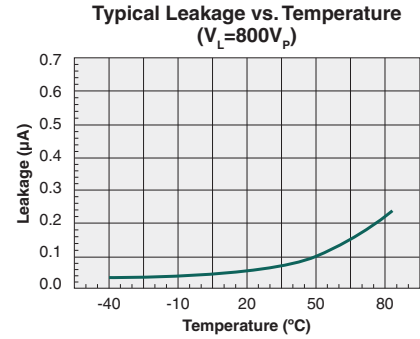
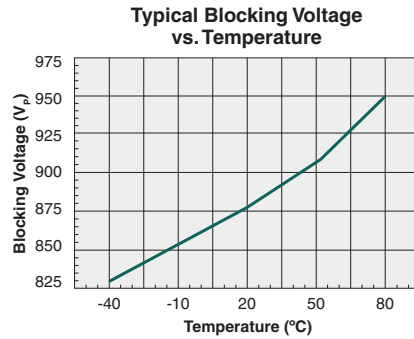
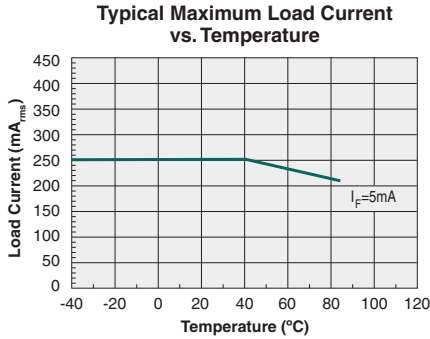


Typical Output Voltage Drop  
vs. Temperature



\*Unless otherwise noted, data presented in these graphs is typical of device operation at 25°C.  
For guaranteed parameters not indicated in the written specifications, please contact our application department.

**PERFORMANCE DATA\***



\*Unless otherwise noted, data presented in these graphs is typical of device operation at 25°C. For guaranteed parameters not indicated in the written specifications, please contact our application department.

## Manufacturing Information

### Moisture Sensitivity



All plastic encapsulated semiconductor packages are susceptible to moisture ingress. IXYS Integrated Circuits classifies its plastic encapsulated devices for moisture sensitivity according to the latest version of the joint industry standard, **IPC/JEDEC J-STD-020**, in force at the time of product evaluation. We test all of our products to the maximum conditions set forth in the standard, and guarantee proper operation of our devices when handled according to the limitations and information in that standard as well as to any limitations set forth in the information or standards referenced below.

Failure to adhere to the warnings or limitations as established by the listed specifications could result in reduced product performance, reduction of operable life, and/or reduction of overall reliability.

This product carries a Moisture Sensitivity Level (MSL) classification as shown below, and should be handled according to the requirements of the latest version of the joint industry standard **IPC/JEDEC J-STD-033**.

Device	Moisture Sensitivity Level (MSL) Classification
CPC1972G / CPC1972GS	MSL 1

### ESD Sensitivity



This product is **ESD Sensitive**, and should be handled according to the industry standard **JESD-625**.

### Soldering Profile

Provided in the table below is the Classification Temperature ( $T_C$ ) of this product and the maximum dwell time the body temperature of this device may be ( $T_C - 5$ )°C or greater. The classification temperature sets the Maximum Body Temperature allowed for this device during lead-free reflow processes. For through-hole devices, and any other processes, the guidelines of **J-STD-020** must be observed.

Device	Classification Temperature ( $T_C$ )	Dwell Time ( $t_p$ )	Max Reflow Cycles
CPC1972G	250°C	30 seconds	1
CPC1972GS	250°C	30 seconds	3

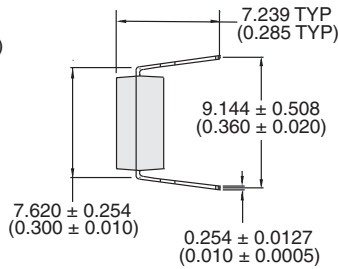
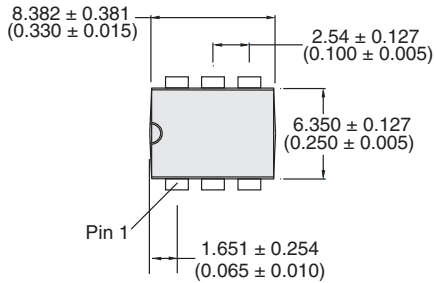
### Board Wash

IXYS Integrated Circuits recommends the use of no-clean flux formulations. Board washing to reduce or remove flux residue following the solder reflow process is acceptable provided proper precautions are taken to prevent damage to the device. These precautions include, but are not limited to: using a low pressure wash and providing a follow up bake cycle sufficient to remove any moisture trapped within the device due to the washing process. Due to the variability of the wash parameters used to clean the board, determination of the bake temperature and duration necessary to remove the moisture trapped within the package is the responsibility of the user (assembler). Cleaning or drying methods that employ ultrasonic energy may damage the device and should not be used. Additionally, the device must not be exposed to flux or solvents that are Chlorine- or Fluorine-based.

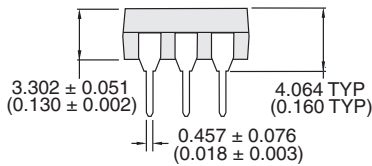
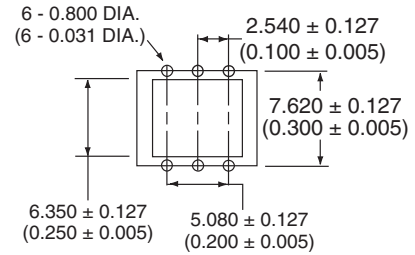


**MECHANICAL DIMENSIONS**

**CPC1972G**

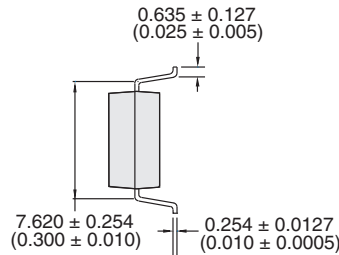
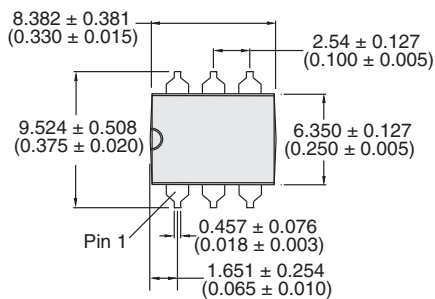


**PCB Hole Pattern**

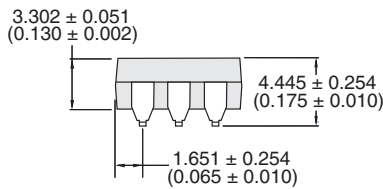
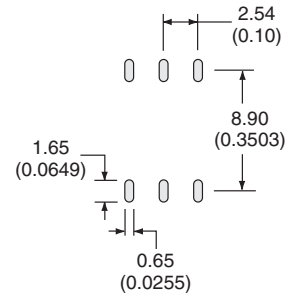


Dimensions  
mm  
(inches)

**CPC1972GS**

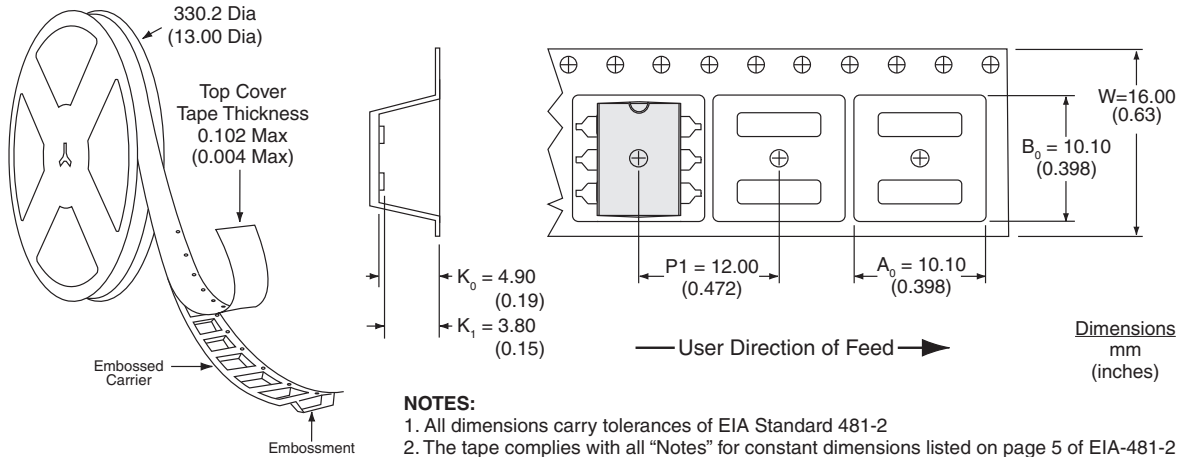


**PCB Land Pattern**



Dimensions  
mm  
(inches)

**CPC1972GSTR Tape & Reel**



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