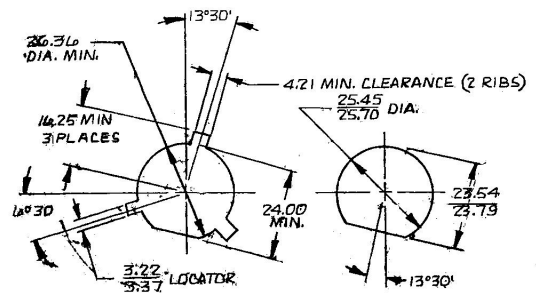
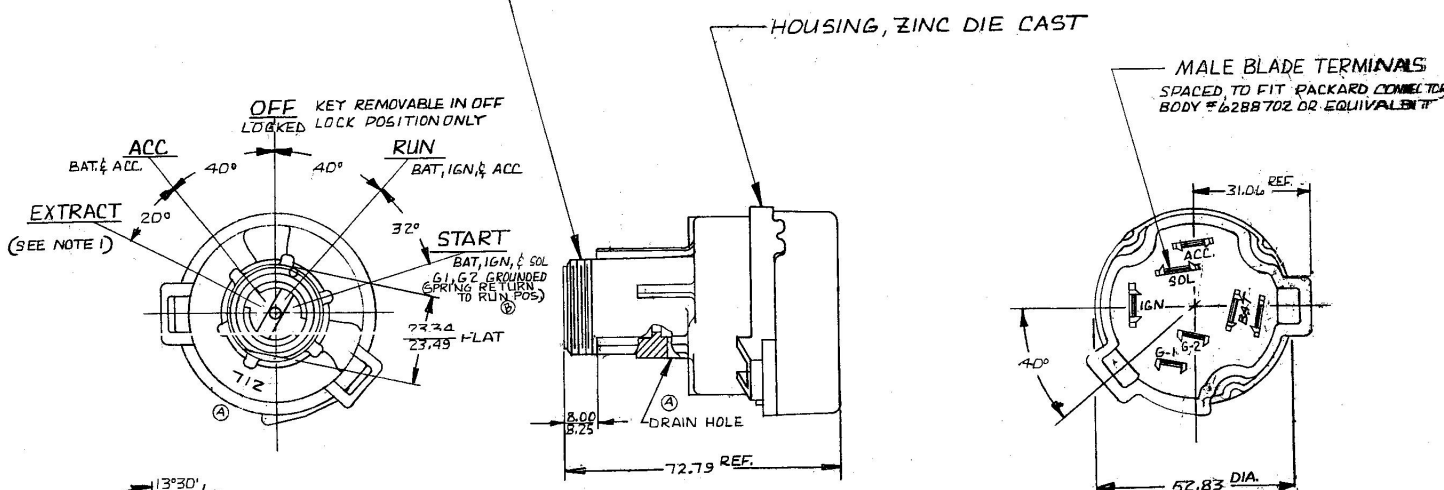


CONFIDENTIAL PROPERTY OF COLE HERSEE

M/M N
 1.52 0.060
 1.27 0.050
 1.37 0.054
 1.50 0.058
 1.25 0.05
 16.75 0.40
 21.34 0.54
 25.49 0.64
 29.54 0.74
 33.79 0.84
 38.00 0.94
 42.25 1.04
 46.50 1.14
 50.75 1.24
 55.00 1.34
 59.25 1.44
 63.50 1.54
 67.75 1.64
 72.00 1.74

COLE-HERSEE CO.

1"-24UNS+2A FND (MODIFIED)
 P.D. 9674/9716 ©
 MAJOR DIA. 986/993 (MODIFIED)



Mounting Hole, Detail

- NOTE:
- CONTACT SUPPORT ASSEMBLED AS SHOWN. LOCK CYLINDER COMES OUT IN EXTRACT POSITION.
 - O-RING SEAL BETWEEN HOUSING AND SUPPORT ASSEMBLY.

LET.	WAS.	DATE	BY	LET.	WAS.	DATE	BY	MATERIAL	DRAWN	CHECKED	APPROVED	SCALE	DO NOT SCALE
									RR			1:1	DATE DRAWN 8-4-81
				C	124UNS/226-91	18-8F		FINISH					DATE BLUEPRINT
								TOLERANCES DECIMAL METRIC UNLESS OTHERWISE SPECIFIED	CH Cole, Hersee Co.				
									IGNITION & STARTING SW				9541D