



LTR	DATE	REVISION	CHK	APD
A	03/29/12	504799ERA NEW RELEASED EJIN		
B	12/06/12	507060ECA ADD TOUCH FEELING, ADD CONTROL DIMENSION 179.0 ± 0.3; DIMENSION UPATING: 9.4 ± 0.15 WAS 9.2 ± 0.1; 0.0(x2); 125.5 ± 0.4 WAS 125.1 ± 1.3; 6.6 ± 0.4 WAS 137.6 ± 0.1; 21.2 ± 0.25 WAS 21.0 ± 1.1; 6 ± 0.15 WAS 12.5 ± 1.7; 6 WAS 7		

GENERAL SYMMETRY $\left[\begin{array}{c} \text{---} \\ \text{---} \\ \text{---} \end{array} \right] 0.1$
 GENERAL CONCENTRICITY $\text{◎} 0.1$

MISSING DIMENSIONS TO BE OBTAINED FROM ASSOCIATED 3D CAD DATA FILE. DIMENSIONS ARE SUBJECT TO GENERAL TOLERANCES, ACCORDING TO THIS DRAWING. A DIFFERENCE TO THIS GEOMETRY MUST BE RECORDED AND IF NECESSARY CHANGED, AMID LITTELFUSE CVP AGREEMENT.

PART CORNERS ACCORDING TO DIN ISO 13715 $\left[\begin{array}{c} \text{---} \\ \text{---} \end{array} \right] 0.1$

SPLIT LINE, EJECTOR AND INJECTION POINTS MUST HAVE A FLATNESS OF 0 ± 0.1 MM AND ARE NOT PERMITTED ON VISIBLE AREAS AND SLIDING GUIDES. SILICON BASED RELEASE AGENTS NOT PERMITTED TO USE ON MOLDING PREPROCESS.

DRAFT ANGLES NOT INCLUDED IN 3D MODEL SHOULD BE ACCORDING TO TOLERANCE. THE DESIGN, PRODUCTION AND MEASUREMENT HAVE TO BE ACCORDING TO ISO 8015.

PART MUST BE FREE FROM AIR BUBBLES, STREAKS, SHRINK MARKS, SURFACE IMPERFECTION, FLOW LINES, SHINY SPOTS AND BURN MARKS. BORDERLINE SAMPLES OF PERMITTED DEVIATIONS WILL BE AGREED SEPARATELY WITH LITTELFUSE IF NECESSARY.

NO BURR AROUNDING INSERT STUDS. MAKE SURE THE COMPRESSION LIMITER IN POSITION.

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NO	COMPONENT NO	DESCRIPTION	QTY/M	U/M	
BILL OF MATERIAL					
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS. DIMENSIONS IN BRACKETS [] ARE INCHES					
UNLESS OTHERWISE SPECIFIED, DIMENSIONS DO NOT INCLUDE PLATING.					
◎	DENOTES CRITICAL CHARACTERISTICS.				
CPK	DENOTES CPK DIMENSIONS, -MINIMUM CPK VALUE				
ST	DENOTES A CHARACTERISTIC THAT PROVIDES AN INDICATION OF PROCESS PERFORMANCE. PROCEDURE FOR MEASUREMENT AND TRACKING TO BE DEFINED IN LITTELFUSE INSPECTION INSTRUCTIONS				
CP	DENOTES CP DIMENSIONS, -MINIMUM CP VALUE MUST BE WITHIN THE DIMENSIONAL LIMITATIONS SHOWN ON DRAWING AND INITIALLY LOCATED TO ALLOW FOR MAXIMUM TOOL LIFE				
COPIES TO	MATL SPEC				
1	9	18	FR5309 (BLACK)		
2	10	19	FINISH		
3	12	20	N/A		
4	13	21	DRW	EJIN	DATE 03/29/12 SCALE 1:1
5	14	23	CHK		DATE SUPER DR
6	15	33	APPD		DATE FINISH GOOD WT
7	16	43	GRAMS/PIECE		
8	17	53	GRAMS/PIECE		
TOLERANCES UNLESS OTHERWISE SPECIFIED (REF. ISO 2768-MH)					
DIMENSION	0.5 - 3	3 - 6	6 - 30	30 - 120	120 - 400
TOLERANCE	+0.05	0.1	+0.15	0.3	0.5
3RD ANGLE PROJECTION	TITLE				
⊕	COVER-EURO6 PDU				
⊕	Littelfuse		REVISION	DRWG. NO.	
	DES PLAINES, ILLINOIS 60016		B	873-709	

METRIC COMPONENT

CAD GENERATED DRAWING - NO PENCIL CHANGES ALLOWED