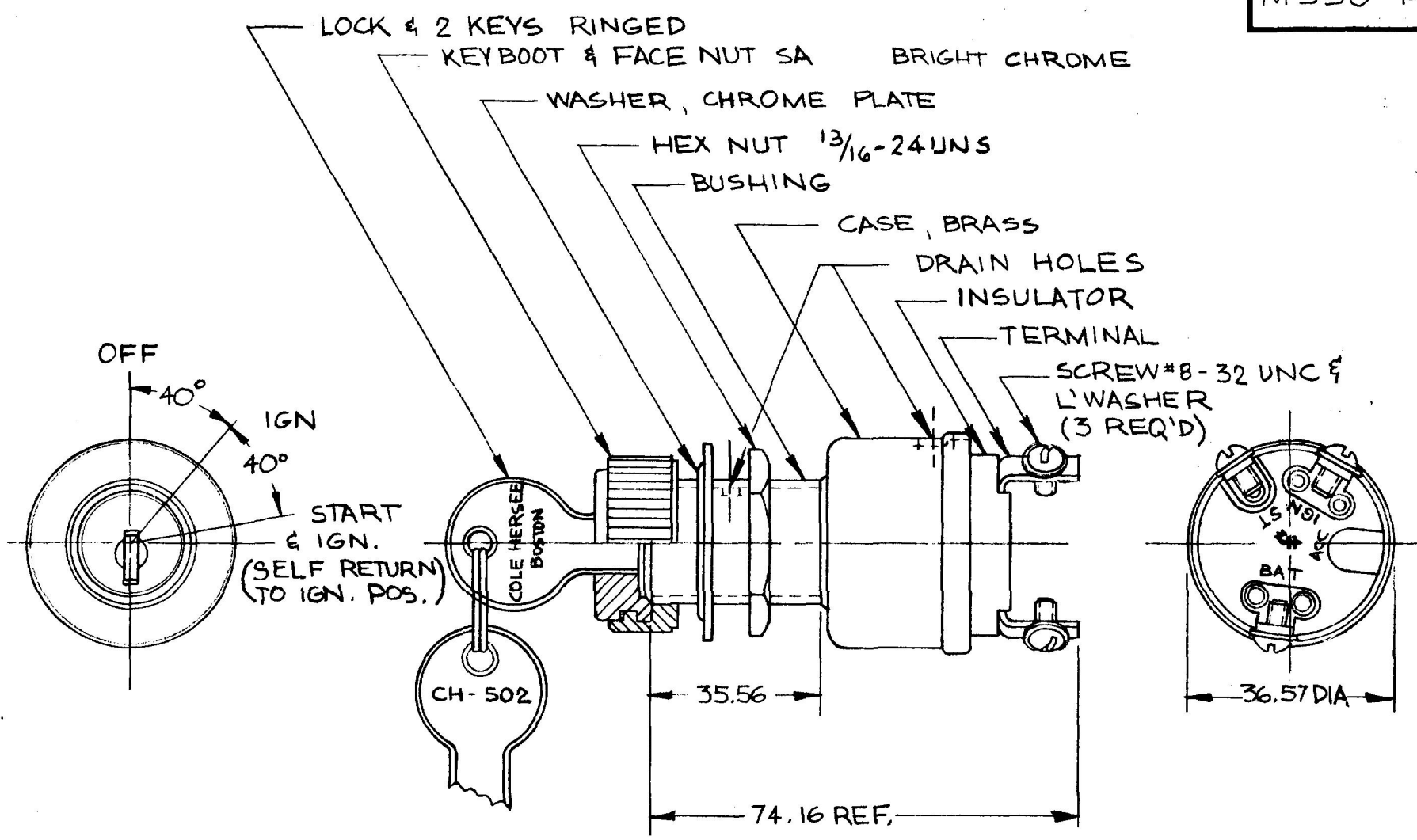


MM	IN
35.56	1.400
36.57	1.440
74.16	2.920

M 550 -14




EX 16364

APPLICABLE SAE STANDARD  
OR RECOMMENDED PRACTICE  
SAE J259

METRIC

DO NOT SCALE

LET.	WAS	DATE	BY	LET	WAS	DATE	BY	MATERIAL	DRAWN	CHECKED	APPR'D	SCALE	FILED WITH	DATE DRAWN
									DPS	JJ		1:1	M550 WITH KEYBOOT & FACENUT	1-15-80
								FINISH	 70 OLD COLONY AVENUE SOUTH BOSTON MA USA 02127					DATE BLUEPRINT
								TOLERANCES DECIMAL ± — METRIC ± —						IGN. & START SW. ASSY

CH-188(4-78)