

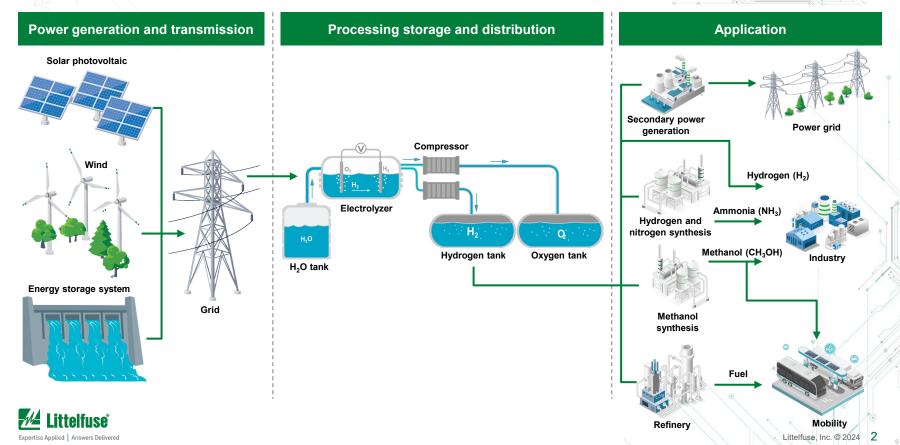
Expertise Applied | Answers Delivered

Green Hydrogen



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Green hydrogen production and usage cycle



Hydrogen electrolyzer market is poised to grow at a CAGR of 26% from 2024 to 2032

Market trends and drivers

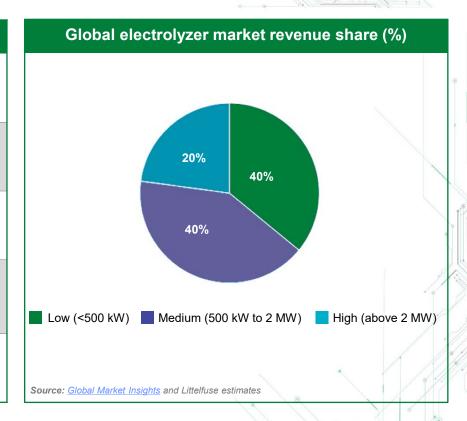
The hydrogen electrolyzer market was valued at 588M USD in 2023 and is expected to exceed 4.4B USD by 2032. Main growth drivers for hydrogen electrolyzer are lower cost of renewable energy and greater demand for green hydrogen.

The medium-capacity electrolyzer serves a wide range of industrial applications such as chemical manufacturing, refining, and metallurgy.

Medium capacity electrolyzers convert surplus electricity from renewable sources into hydrogen for energy storage grid balancing and power-to-gas applications.

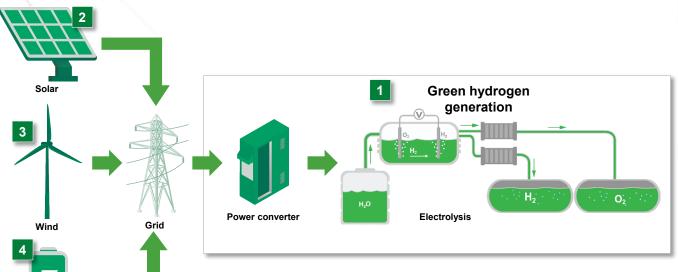
The global hydrogen electrolyzer market is segmented into solid oxide electrolyzers, alkaline water electrolyzers, and polymer electrolyte membrane (PEM) electrolyzers. PEM electrolyzers are known for their high efficiency and fast response time, making them suitable for applications such as transportation, energy storage, and grid balancing.

The hydrogen electrolyzer market is fragmented due to the presence of local and global players. North America held around 29% of the market share in 2023 and is anticipated to grow to almost 30% by 2032.





Littelfuse solutions for green hydrogen value chain











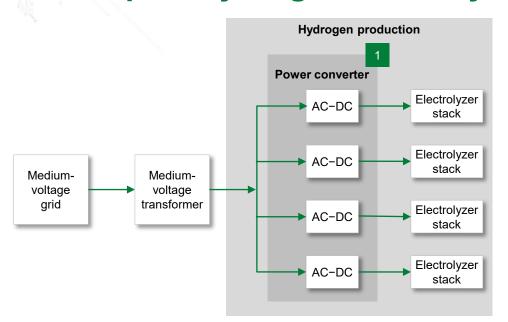
Energy storage



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AC-coupled hydrogen electrolysis



	Technology	Product series				
	High-speed Fuse	PSX, PSR, L70QS, L75QS				
	Arc Flash Relay	AF0025, AF0100, AF0500, PGR-8800				
	Ground Fault Monitoring	SE-601, EL731				
	Surge Protection Device	SPD2				
1		Phase Control Thyristors				
	Press Pack Thyristors OR Press Pack Diodes	Rectifier Diodes				
	OR Press Pack IGBTs OR	High-Power IGBTs				
	Press Pack Sonic Diodes OR Stacks and Assemblies	HP Sonic FRD Diodes				
	Otdores and Assemblies	Power Stacks				



Potential Littelfuse products for AC-coupled hydrogen electrolysis



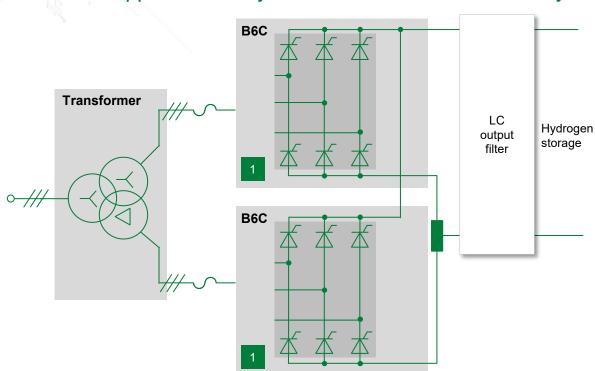
	Technology	Function in application	Product series	Benefits	Features		
	High-speed Fuse	Provides high current limiting short circuit protection to protect high-value sensitive power semiconductor devices, personnel, and surrounding high-value assets	<u>PSX, PSR,</u> L70QS, L75QS	High current-limiting; low watts loss; low l²ts; high breaking capacity	IEC and UL compliant; available in a variety of mounting types; indication and microswitch accessories for remote monitoring; AC and DC rating included on all product labelling or marking; CE marked		
1	Arc-Flash Relay	Significantly reduces the incident energy from an arc-flash event by detecting the light from an arc and providing an immediate trip signal (within <1 or <5 ms)	AF0025, AF0100, AF0500, PGR-8800	Arc energy reduction lessens potential for personnel injury and allows personnel to wear lower-rated PPE; ensures smallest downtime from equipment damage after an arc flash; provides always-on protection	Microprocessor-based relays with redundant circuitry; protection is enabled <50 ms after power is applied; point and fiber sensors with continuous self-check; one-two-, or four-zone protection; plug-and-play installation with minimal configuration; breaker failure detection		
	Ground Fault Monitoring	Monitors connection between live conductors and ground (earth), opening the circuit in the event of a fault to ground to help prevent inadvertent electrocution of personnel	SE-601, EL731	Limits fault current to 25 mA on ungrounded systems, ensuring detection of faults and reduction in point-of-fault damage; adjustable trip settings to suit system requirements	Rich feature options, including sensitive pickup levels as low as 1 mA, Modbus TCP, Ethernet IP, and Profibus network communications options, on-screen metering, programmable output contacts, and temperature sensor monitoring		
		Reduction of overvoltages caused by switching transients and lightning strikes	SPD2	Clamps overvoltages to maintain acceptable levels, reducing damage to other circuit components and reducing downtime and maintenance	DIN rail mountable; VDE/IEC and UL compliance, reducing inventory needs		
	Press Pack Thyristors OR Press Pack Diodes OR Press Pack IGBTs OR Press Pack Sonic Diodes OR Stacks & Assemblies		Phase Control Thyristors	Low conduction loss; maximum current rating and lowest thermal resistance for the package size	Comprehensive ranges of standard phase-control thyristors; voltage ranges from 400 to 6500 V		
			Rectifier Diodes	Low conduction loss; low thermal impedance with high overload capacity; designed to survive even the most arduous applications	Comprehensive range of rectifier diodes offers class- leading performance and reliability; blocks voltages from 200 to 6.8 kV		
		Power conversion AC-DC	High-Power IGBTs	Free from wire and solder bonds, which all but eliminates the mechanical fatigue associated with conventional modules	Offers a range of class-leading devices with voltage ratings of 1.7 kV (900 V DC link), 3.3 kV (1.8 kV DC link), 4.5 kV (2.8 kV DC link), and 6.5 kV (3.6 kV DC link)		
			HP Sonic FRD Diodes	The wide safe operating area (SOA) makes these ideal as freewheeling diodes for snubberless IGBT and IGCT applications or any application that require a fast, low- loss diode	World-leading class of ultra0fast and ultra-soft recovery diode available from -1.7 to 6.5 kV in current ratings from 270 to 4200 A		
			Power Stacks	Custom options available; UL recognized and meets the requirements of the European Union Directive; surge suppression and fusing provides reliable, safe operation	off-the-shelf solutions for single and multiphase rectifiers		



Power conversion example for electrolysis:



Classic approach of Thyristor-controlled B12C driven by a dedicated transformer



	Technology	Product series				
	High-Speed Fuses	PSX, PSR, L70QS, L75QS				
1	Phase Control Thyristor	Phase Control Thyristors				
	High-power Stacks*	Power Stacks				

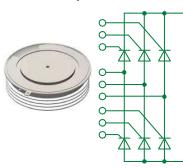
^{*} High-power Stacks are used to support 1500 to 2000 ADC.



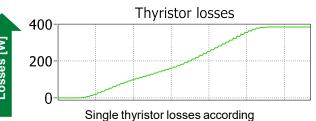
Advantages of Phase Control Thyristors versus wide bandgap solutions (SiC MOSFETs)

Thyristor and efficiency

• For example, N1718NC200



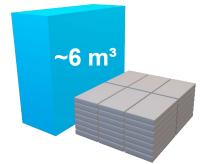
- V_f@500 A: 1064 mV
- V_f@1000 A: 1148 mV
- Estimated losses per bridge at 1000 A:
 1000 A·1148 mV+2 ·(500 A·1064 mV)
 → 2212 W
- Overall losses: 4423 W
- Overall efficiency: 99.8%



 $\eta_{si} = 99.8\%$

to simulation: 384 W → per bridge 2306 W

Reduction in size and resources per kW installed



Classical approach:

SiC-MOSFETs, liquid cooling 42 AC-DC units, 60 kW each → 2.5 MW 97% efficiency → 60 kW losses 20 kW_{el} chiller needed





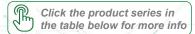
B12C-stack, forced-air cooling One unit →2.5 MW 99.7% efficient 0.6 kW for fans

Thyristors instead of SiC-MOSFETs means:

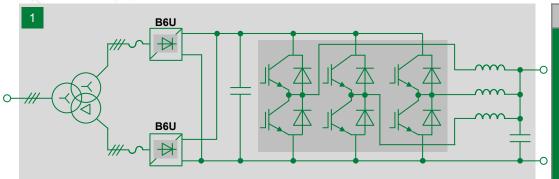
- Reduced complexity
- Enhanced efficiency
- Superior lifetime
- Lower build volume
- Lower cost, faster ROI
- Far lower TCO



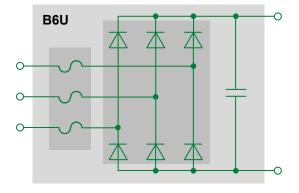
Power conversion example for electrolysis:



B6U rectifiers followed by IGBT-based choppers



	Technology	Product series
	High-speed Fuses	Semiconductor Fuses
1	Press Pack Diodes OR Press Pack IGBTs OR Press Pack Sonic Diodes OR Stacks and Assemblies	Rectifier Diodes High-Power IGBTs HP Sonic FRD Diodes Power Stacks



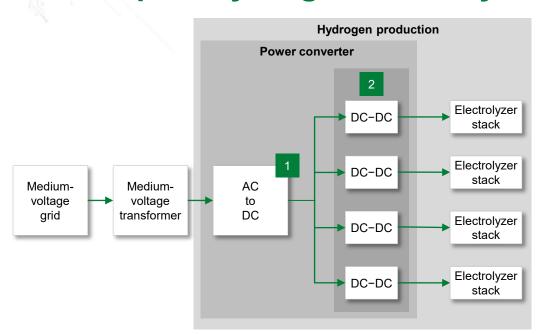




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DC-coupled hydrogen electrolysis

DC-coupled hydrogen electrolysis



	Technology	Product series				
	High-speed Fuse	PSX, PSR, <u>L70QS</u> , <u>L75QS</u>				
	Arc Flash Relay	AF0025, AF0100, AF0500, PGR-8800				
	Ground Fault Monitoring	<u>SE-601, EL731</u>				
	Surge Protection Device	SPD2				
1	Press Pack Thyristors	Phase Control Thyristors				
	OR Press Pack Diodes	Rectifier Diodes				
	OR Press Pack IGBTs OR	High-Power IGBTs				
	Press Pack Sonic Diodes OR	HP Sonic FRD Diodes				
	Stacks and Assemblies	Power Stacks				
2	High-speed Fuse	PSX, PSR, L70QS, L75QS				
	Press Pack IGBTs <i>OR</i>	High-Power IGBTs				
	Stacks and Assemblies	Power Stacks				



Potential Littelfuse products for DC-coupled hydrogen electrolysis



Technology	Function in application	Product series	Benefits	Features		
High-speed Fuse	Provides high current limiting short circuit protection to protect high-value sensitive power semiconductor devices, personnel, and surrounding high-value assets	PSX, PSR, L70QS, L75QS	High current limiting; low watts loss; low l²ts; high breaking capacity	IEC & UL compliant; available in a variety of mounting types; indication and microswitch accessories for remot monitoring; AC and DC ratings included on all product labelling and marking; CE marked		
Arc-Flash Relay	Significantly reduces the incident energy from an arc-flash event by detecting the light from an arc and providing an immediate trip signal (within <1 or <5 ms)	AF0025, AF0100, AF0500, PGR-8800	Arc energy reduction lessons potential for personnel injury and allows personnel to wear lower-rated PPE; ensures smallest downtime from equipment damage after an arc flash; provides always-on protection	Microprocessor-based relays with redundant circuitry; protection is enabled <50 ms after power is applied; point and fiber sensors with continuous self-check; one two-, or four-zone protection; plug-and-play installation with minimal configuration; breaker failure detection		
Ground Fault Monitoring	Monitors connection between live conductors and ground (earth), opening the circuit in the event of a fault to ground to help prevent inadvertent electrocution of personnel	SE-601, EL731	Limits fault current to 25 mA on ungrounded systems, ensuring detection of faults and reduction in point-of-fault damage; adjustable trip settings to suit system requirements	Rich feature options, including sensitive pickup levels as low as 1 mA, Modbus TCP, Ethernet IP, and Profibunetwork communications options, on-screen metering, programmable output contacts, and temperature sensor monitoring		
Surge Protection Device	Reduction of overvoltages caused by switching transients and lightning strikes	<u>SPD2</u>	Clamps overvoltages to maintain acceptable levels, reducing damage to other circuit components and reducing downtime and maintenance	DIN rail mountable; VDE/IEC and UL compliance, reducing inventory needs		
		Phase Control Thyristors	Low conduction loss; maximum current rating and lowest thermal resistance for the package size	Comprehensive range of standard phase-control thyristors; voltage ranges from 400 to 6500 V		
Press Pack Thyristors		Rectifier Diodes	Low conduction loss; low thermal impedance with high overload capacity; designed to survive even the most arduous applications	Comprehensive range of rectifier diodes offers class- leading performance and reliability; blocks voltages fro 200 to 6.8 kV		
OR Press Pack Diodes OR Press Pack IGBTs	Power conversion AC-DC	High-Power IGBTs	Free from wire and solder bonds, which all but eliminates the mechanical fatigue associated with conventional modules	Offers a range of class-leading devices with voltage ratings of 1.7 kV (900 V DC link), 3.3 kV (1.8 kV DC link), 4.5 kV (2.8 kV DC link), & 6.5 kV (3.6 kV DC link).		
OR Press Pack Sonic Diodes OR Stacks and Assemblies		HP Sonic FRD Diodes	The wide safe operating area (SOA) makes these ideal as freewheeling diodes for snubberless IGBT and IGCT applications or any application that require a fast, low-loss diode	World-leading class of ultra-fast and ultra-soft recovery diode available from -1.7 kV to 6.5 kV in current ratings from 270 to 4200 A		
		Power Stacks	Custom options available; UL recognized and meets the requirements of the European Union Directive; surge suppression and fusing provides reliable, safe operation	off-the-shelf solutions for single and multiphase rectifie		



Potential Littelfuse products for DC-coupled hydrogen electrolysis

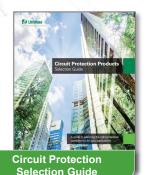


	Technology Function in application		Product series	Benefits	Features		
2	High-speed Fuse	Provides high current-limiting short circuit protection to protect high-value sensitive power semiconductor devices, personnel, and surrounding high-value assets	PSX, PSR, L70QS, L75QS	High current limiting; low watts loss; low l²ts; high breaking capacity	IEC and UL compliant; available in a variety of mounting types; indication and microswitch accessories for remote monitoring; AC and DC rating included on all product labelling/marking; CE marked		
	Press Pack IGBTs <i>OR</i>	Power conversion DC-DC	High-Power IGBTs	Free from wire and solder bonds, which all but eliminates the mechanical fatigue associated with conventional modules	Offers a range of class leading devices with voltage ratings of 1.7 kV (900 V DC link), 2.5 kV (1.25 kV DC link), 3.3 kV (1.8 kV DC link), 4.5 kV (2.8 kV DC link), and 6.5 kV (3.6 kV DC link).		
	Stacks and Assemblies		Power Stacks	High current limiting; low watts loss; low l²ts; high breaking capacity High current limiting; low watts loss; low l²ts; high breaking capacity Free from wire and solder bonds, which all but eliminates the mechanical fatigue associated with conventional modules Free from wire and solder bonds, which all but eliminates the mechanical fatigue associated with conventional modules Offers a range of class leading devices w ratings of 1.7 kV (900 V DC link), 2.5 kV (link), 3.3 kV (1.8 kV DC link), 4.5 kV (2.8 and 6.5 kV (3.6 kV DC link). Custom options available; UL recognized and meets the requirements of the European Union Directive:	Standard configuration high-power stacks provide fast off-the-shelf solutions for single and multiphase rectifiers in a wide range of power ratings		

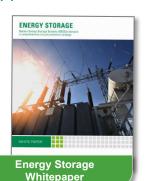


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Industrial Fuses Catalog



Solar Protection White Paper



Control Catalog

Local resources supporting our global customers



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Littelfuse global labs & manufacturing footprints

		Country Manufacturing facility	Global labs and testing	Product technology	Lab details			Quality certifications		
Location	Country					ISO 9001	ISO 14001	IATF 16949	AS/EN 9100	Miscellaneous
Beverly	United States	•	•	Gate Drivers and SSRs		•	•	•		
Brownsville	United States	•		Carling Technologies		•	•	•		
Champaign	United States		•		High Power					
Long Beach	United States	•		High Power (Discrete, Module), Stack		•				
Milpitas	United States	•	•	MOSFETs and IGBT	Material/Application/Reliability	•				
Mount Prospect	United States		•		Semiconductor/Material/Application					
Matamoros	Mexico	•	•	Temperature sensors	Product Eval. & Reliability	•	•	•		
Matehuala	Mexico	•		Carling Technologies		•	•	•		
Muzquiz	Mexico	•		Commercial vehicle products			•	•		
Piedras Negras	Mexico	•	•	Fuses and Relays	Material/Application/Reliability	•	•	•		
Rockfalls	United States	•		Hartland Controls		•				
Round Rock	United States	•	•	SiC MOSFET/SiC Schottky Diode	Application/Reliability	•				
Bremerhaven	Germany	•		Wire harnesses (aerospace)		•	•		•	
Bremen	Germany		•		Product Eval./Reliability/Application					
Chippenham	United Kingdom	•		High Power (Discrete, Module), Stack		•	•			ISO 45001
Dole	France	•	•	C&K Switches and Interconnects			•	•	•	ISO 50001
Exeter	United Kingdom	•		Carling Technologies		•		•		
Lampertheim	Germany	•		Medium power (Diode, Thyristor, IGBT)		•	•	•		ISO 50001, OHSAS 18001
Legnago	Italy	•	•	CVP products	Product Eval./Reliability/Application	•	•	•		ISO 45001
Kaunas	Lithuania	•	•	Sensors	Product Eval./Reliability/Application	•	•	•		ISO 45001
Dongguan	China	•	•	Varistors	Product Eval./Reliability/Application	•	•	•		UL certified
Hong Kong	China	•		Carling Technologies		•		•		
Huizhou	China	•		C&K Switches		•	•	•		
Hanoi	Vietnam	•		C&K Switches		•	•			
Kanpur	India	•		Wire harnesses (Aerospace)		•	•		•	
Kunshan	China	•		PolySwitch®		•	•	•		
Lipa City	Philippines	•	•	Module (Bipolar IGBT/MOSFET)	Product Eval./Reliability/Application	•	•	•		UL/TUV certified
Shanghai	China	•	•	PolySwitch®, Hartland Controls	High-Power/Material/Reliability/Application	•	•	•		UL/TUV certified
Suzhou	China	•	•	Fuse and Sensor	Product Eval./Reliability/Material	•	•	•		
Tsukuba	Japan	•	•	Circuit protection	Product Eval./Reliability/ Material/Application	•	•	•		ISO 45001, UL/TUV certified
Wuxi	China	•	•	Diode, Thyristor, TVS Diode	Semiconductor/Material	•	•	•	EN 9001	ISO 45001, IECQ
Zhongshan	China	•		Carling Technologies		•	•	•		



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