



NOTE:

1. MEASUREMENT TAKEN AT END OF TERMINALS

LEAD-FREE SOLDERING PROFILE

PRE-HEAT: ABOVE 130°C FOR 75 SECONDS MAX

REFLOW: 278°C FOR 8 SECONDS MAX

TIME: 250 SECONDS MAX

MAX TEMP: 280°C

<S>	CRITICAL CHARACTERISTIC FOR PART SAFETY/COMPLIANCE
●	DENOTES CRITICAL CHARACTERISTICS.
CPK	DENOTES CPK DIMENSIONS, -MINIMUM CPK VALUE
⬢ST⬢	DENOTES A CHARACTERISTIC THAT PROVIDES AN INDICATION OF PROCESS PERFORMANCE. PROCEDURE FOR MEASUREMENT AND TRACKING TO BE DEFINED IN LITTELFUSE INSPECTION INSTRUCTIONS.
CP	DENOTES CP DIMENSIONS, -MINIMUM CP VALUE MUST BE WITHIN THE DIMENSIONAL LIMITATIONS SHOWN ON DRAWING AND INITIALLY LOCATED TO ALLOW FOR MAXIMUM TOOL LIFE.

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MATL SPEC		FINISH	
DRW JMoler	DATE 8/15/2022	SCALE NTS	FINISH GOOD WT GRAMS/PIECE

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS, DIMENSIONS IN BRACKETS [] ARE INCHES DIMENSIONING AND DO NOT INCLUDE PLATING. TOLERANCING TO BE INTERPRETED IN ACCORDANCE WITH ANSI Y14.5M-1994

3RD ANGLE PROJECTION 	
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TITLE JLLN-LS 35-60A OUTLINE

Littelfuse CHICAGO, ILLINOIS 60631	REVISION	DRWG NO.	SHEET 1 OF 1
	A	OL-JLLN060-LS	