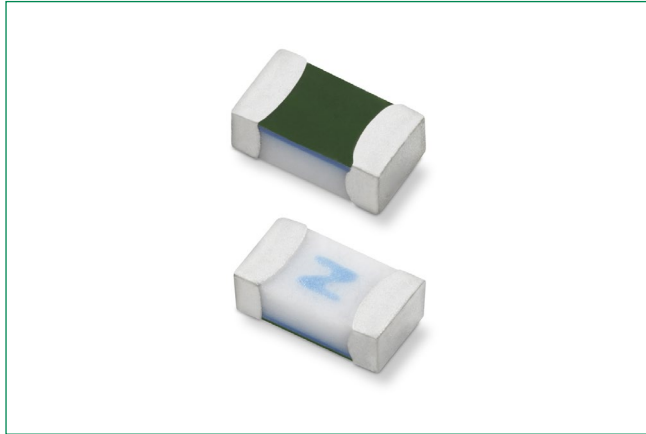


441A Series

AEC-Q200 Qualified > 0603 High I²t Ceramic Fuse



Description

The 441A series AEC-Qualified fuses are specifically tested to cater to secondary circuit protection needs of compact auto-electronics application.

The general design ensures excellent temperature stability and performance reliability.

This high I²t fuse series is designed to have ultra high inrush current withstand capability to avoid nuisance fuse open.

Features & Benefits



- Operating Temperature from -55°C to 150°C
- 100% Lead-free, Halogen-Free and RoHS compliant
- Suitable for both leaded and lead-free reflow/wave soldering
- Ultra high I²t values
- Recognized to UL/CSA/NMX 248-1 and UL/CSA/NMX 248-14
- AEC-Q200 Qualified

Web Resources



Download ECAD models, order samples, and find technical resources at www.littelfuse.com

Agency Approvals

Agency	Agency File Number	Ampere Range
	E10480	2A - 6A
	29862	2A - 6A



Applications

- Li-ion Battery
- LED Head Lights
- Automotive Navigation System
- TFT Display
- Battery Management System (BMS)
- Instrument Clusters

Electrical Characteristics

% of Ampere Rating	Ampere Rating	Opening Time at 25°C
100%	2A - 6A	4 Hours Minimum
350%	2A - 6A	5 Seconds Maximum

Electrical Specifications by Item

Ampere Rating (A)	Amp Code	Max. Voltage Rating (V)	Interrupting Rating	Nominal Resistance (Ohms) ²	Nominal Melting I ² t (A ² Sec.) ³	Nominal Voltage Drop At Rated Current (V) ⁴	Nominal Power Dissipation At Rated Current (W)	Agency Approvals	
									
2	002.	32	50 A @ 32 VDC	0.0302	0.3103	0.0551	0.110	X	X
2.5	02.5	32		0.0200	0.5520	0.0534	0.134	X	X
3	003.	32		0.0158	0.8165	0.0531	0.159	X	X
3.5	03.5	32		0.0117	0.9438	0.0468	0.164	X	X
4	004.	32		0.0097	1.2659	0.0475	0.190	X	X
5	005.	32		0.0073	1.6287	0.0472	0.236	X	X
6	006.	32		0.0056	2.6049	0.0464	0.278	X	X

Notes:

1. DC Interrupting Rating tested at rated voltage with time constant < 0.8 msec.
2. Nominal Resistance measured with < 10% rated current.
3. Nominal Melting I²t measured at 1 msec. opening time.
4. Nominal Voltage Drop measured at rated current after temperature has stabilized.

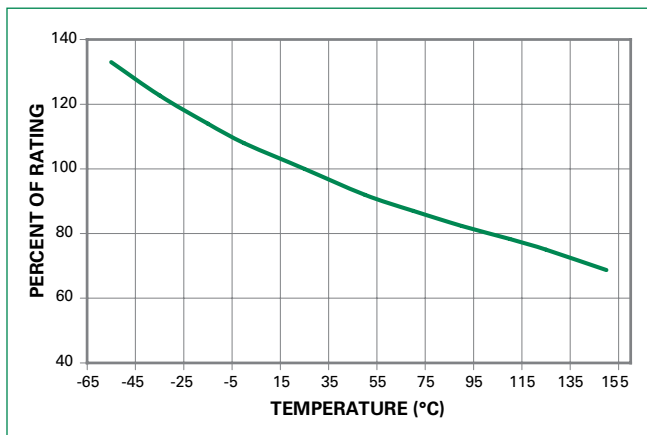
Devices designed to carry out rated current for 4 hours minimum. It is recommended that devices be operated continuously at no more than 80% rated current. See "Temperature Re-rating Curve" for additional re-rating information.

Devices designed to be mounted with marking code facing up.

441A Series

AEC-Q200 Qualified > 0603 High I²t Ceramic Fuse

Temperature Re-rating Curve



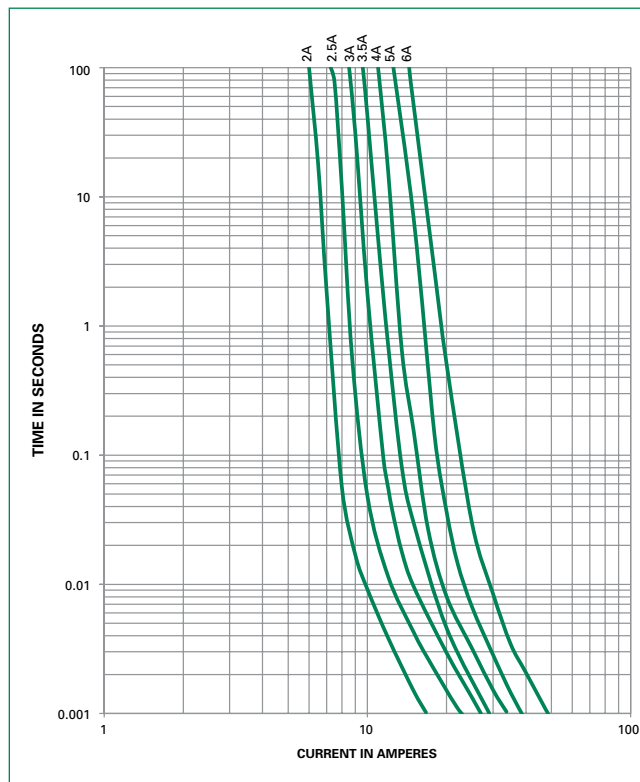
Note:

1. Re-rating depicted in this curve is in addition to the standard re-rating of 20% for continuous operation.

For continuous operation at 75 degrees celsius, the fuse should be rerated as follows:

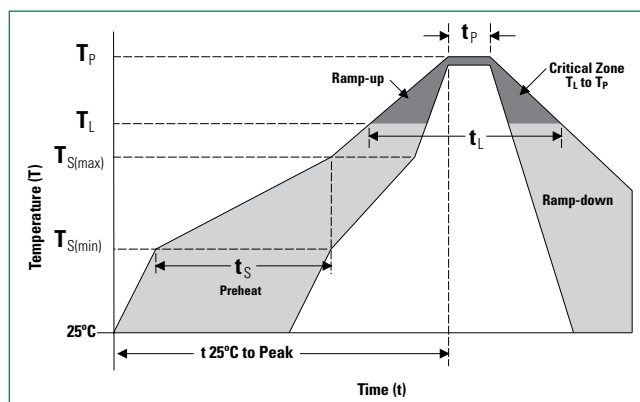
$$I = (0.80)(0.85)I_n = (0.68)I_n$$

Average Time Current Curves



Soldering Parameters

Reflow Condition		Pb – free assembly
Pre Heat	- Temperature Min ($T_{s(min)}$)	150°C
	- Temperature Max ($T_{s(max)}$)	200°C
	- Time (Min to Max) (t_s)	60 – 180 seconds
Average Ramp-up Rate (Liquidus Temp (T_L) to peak)		3°C/second max.
$T_{s(max)}$ to T_L - Ramp-up Rate		5°C/second max.
Reflow	- Temperature (T_L) (Liquidus)	217°C
	- Temperature (t_L)	60 – 150 seconds
Peak Temperature (T_p)		260 ^{+0/-5} °C
Time within 5°C of actual peak Temperature (t_p)		10 – 30 seconds
Ramp-down Rate		6°C/second max.
Time 25°C to peak Temperature (T_p)		8 minutes max.
Do not exceed		260°C
Wave Soldering		260°C, 10 seconds max.



441A Series

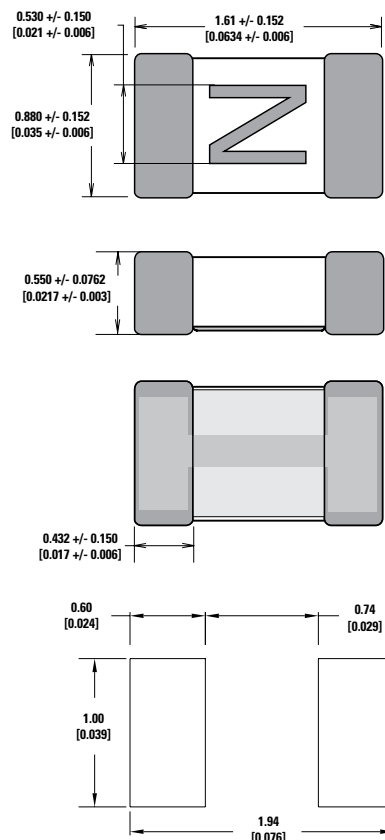
AEC-Q200 Qualified > 0603 High I2t Ceramic Fuse

Product Characteristics

Materials	Body: Advanced Ceramic Terminations: Ag / Ni / Sn (100% Lead-free) Element Cover Coating: Lead-free Glass
Moisture Sensitivity Level	IPC/JEDEC J-STD-020, Level 1
Solderability	IPC/ECA/JEDEC J-STD-002, Condition C
Humidity	MIL-STD-202, Method 103, Conditions D
Resistance to Solder Heat	MIL-STD-202, Method 210, Condition B
Moisture Resistance	MIL-STD-202, Method 106
Thermal Shock	MIL-STD-202, Method 107, Condition B
Mechanical Shock	MIL-STD-202, Method 213, Condition A
Vibration	MIL-STD-202, Method 201
Vibration, High Frequency	MIL-STD-202, Method 204, Condition D
Dissolution of Metallization	IPC/ECA/JEDEC J-STD-002, Condition D
Terminal Strength	IEC 60127-4

High Temperature Storage	MIL-STD-202, Method 108 with exemptions
Thermal Shock Test	JESD22 Method JA-104, Test Conditions B and N
Biased Humidity	MIL-STD-202, Method 103, 85C/85% RH with 10% operating power for 1000 hrs
Operational Life	MIL-STD 202, Method 108, Test Condition D
Resistance to Solvents	MIL-STD-202, Method 215
Mechanical Shock	MIL-STD-202, Method 213, Test Condition C
High Frequency Vibration	MIL-STD-202, Method 204
Resistance to Soldering Heat	MIL-STD-202, Method 210, Test Condition B
Solderability	JESD22-B102E, Method 1
Terminal Strength for SMD	AEC-Q200-006
Board Flex	AEC-Q200-005
Electrical Characterization	Conducted at minimum, ambient and maximum temperatures

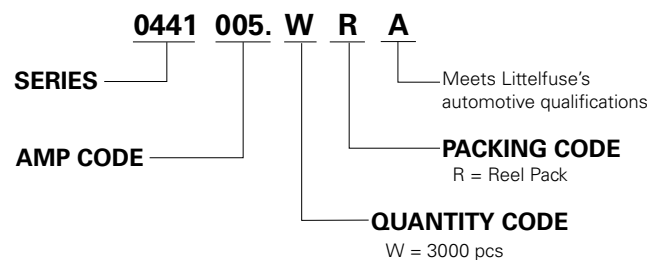
Dimensions mm (inches)



Part Marking System

Amp Code	Marking Code
002.	N
02.5	O
003.	P
03.5	R
004.	S
005.	T
006.	U

Part Numbering System



Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code
8mm Tape and Reel	EIA-481, IEC 60286-3	3000	WVR

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